

Date: Thursday, 6/21/2007 2:34:40 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CROSSBOLT SPACER
Job Number : 33081	
Estimate Number : 10993	
P.O. Number : <i>NIA</i>	Part Number : D2579
This Issue : 6/21/2007 S.O. No. : <i>NIA</i>	Drawing Number : D2579 REV D
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>NIA</i>	Drawing Revision : D
Previous Run : 33057	Material : <i>NIA</i>
Written By : <i>[Signature]</i>	Due Date : 7/10/2007
Checked & Approved By : <i>[Signature]</i>	Qty: 200 Um: Each
Comment : Est E 02.06.17 Now turned on Cobra NG	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T0500W058	6061-T6 Tube .500 x.058W
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Comment: Qty.: 0.3762 f(s)/Unit Total : 75.2430 f(s)  
 6061-T6 Tube .500 x.058W  
 Material: 6061-T6 (WW-T-700/6 ) or 5052-H32 (WW-T-700/4)  
 0.500 Dia x 0.058 Wall Batch *105412 DSP 07/07/22* *200*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL  
 Machine as per Folio FA245

*DSP 07/07/22* *200*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*DSP 07/07/22* *200*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*JL 07/07/22*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: *LC*

*BE 07/07/23*

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

*[Signature]* *07/07/23* *200*

Job Completion



*[Signature]* *07/07/23*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/07/03  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

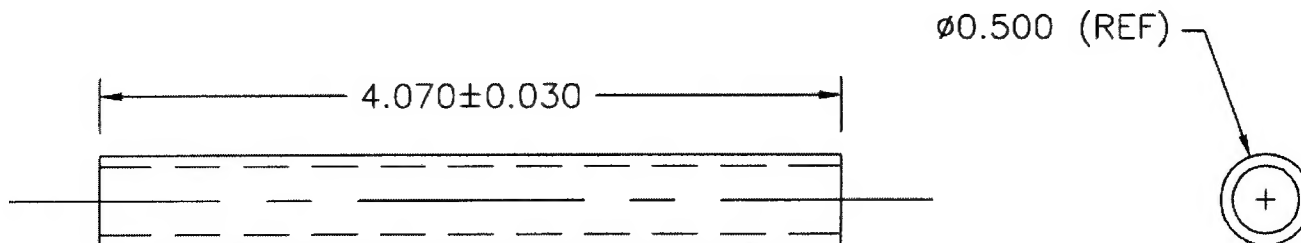
NOTE: Date & initial all entries





DESIGN <i>[Signature]</i>	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2579	REV. D SHEET 1 OF 1
DATE 99.05.19		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	

RELEASED  
99.05.20 DS



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33081

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
0.500 DIA x 0.058 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED